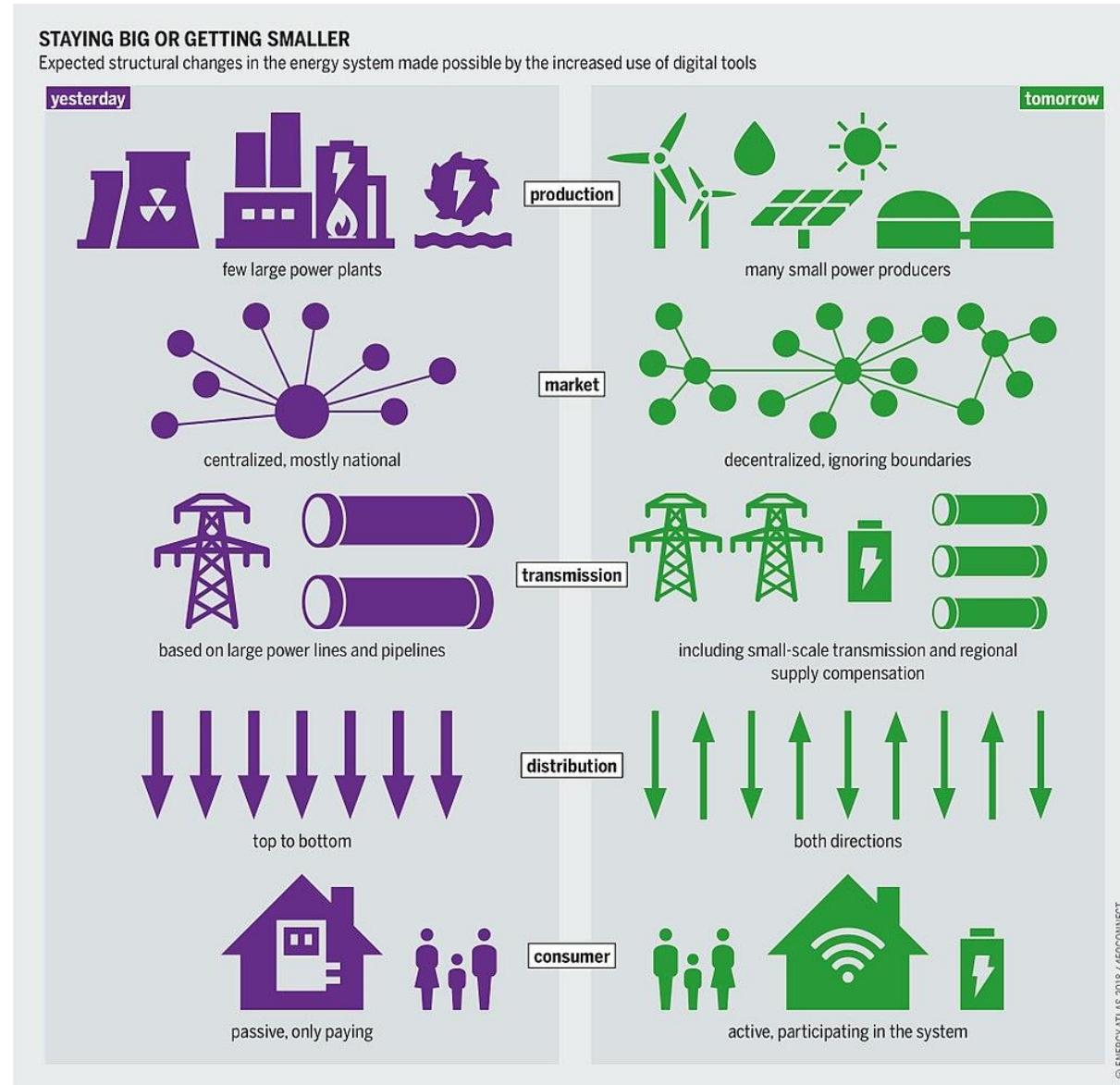




# Asset Performance: A Digital Approach

Mark Brewer, Industry VP, IFS

# The Evolution of Electricity generation and supply



# Industry Challenges

In Power Generation

# Overcoming challenges

## Owner / Operators

Transition to low carbon

Large scale infrastructure programs

Asset management excellence

Managing project resources and costs

Health, safety & environmental regulations

Diversification and alternative revenue streams

# Overcoming challenges

## EPCI/service providers

Project cost control  
and contract  
profitability

Global competition  
intensifying

Need to transition  
to digital asset  
lifecycle model &  
process

Resource allocation  
and technician  
productivity

Customer  
complaints and  
regulator attention

Challenging SLAs  
and customer  
retention

# Industry Trends & Predictions

In Power Generation

# Industry trends

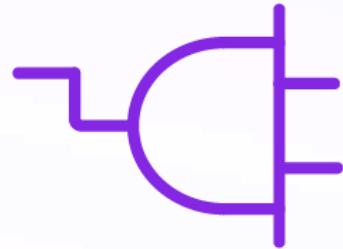
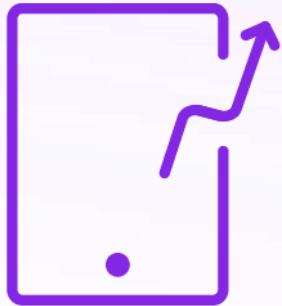
## Power Generation

Accelerating DX

According to IDC by 2024

**80%**

of electric, gas and water companies will have implemented sustainable business models to **accelerate digital transformation** – diversifying to adjacent, multi-utility organizations.



# Industry trends

## What it means for IFS

Accelerating DX: where does IFS deliver value?

- Setting up a new business or a new joint venture within the business application must be agile and adaptable, IFS delivers that through **templated solutions and accelerators** that mean that opportunities are not missed. The platform must drive digital transformation.
- Container deployment through open-source platforms like **Kubernetes is a feature of IFS Cloud, this makes it easier to configure systems**, increases reliability, allows more rapid software deployment and makes more efficient use of compute resources.

# 15 MTH payback

Faster time to value

## Improved ROI

# 80% customers

Say implementing IFS was easier than expected

## Reduced operational costs

# Industry trends

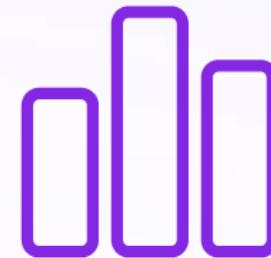
## Power Generation

Automating with Intelligent asset management

It is expected that by 2025

**50%**

of utilities will increase spend in edge, **AI and ML technologies** thus doubling their investment in a **move to predictive/prescriptive** asset management.



# Industry trends

## What it means for IFS

Automating asset maintenance:  
where IFS delivers value

- Supply chain planning — **extending the AI fueled capabilities** to include areas such as supply chain and **spare parts optimization** within asset maintenance.
- Combining IoT data, machine learning and stream analytics with other asset data to better **predict future spares and resource requirements**.
- **Scheduling**, using AI to help direct and contract employee **resource utilization** during shutdown and outage planning.

## A 30% reduction

In inventory costs

## Parts rationalization

## A 28% improvement

In jobs completed per day

## A reduction in opex costs

# Industry trends

## Power Generation

Renewables to further increase

Although the IEA reports **growth in renewables during 2022** to have been

**8%**

**Investment in additional facilities** including small scale mini-nuclear, solar, wind, hydro and investigations into producing green hydrogen **continues**. These could all be alternative investment areas for Oil and Gas companies.



# Industry trends

## What it means for IFS

Renewable investment grows – where IFS delivers value

- **Integrated Project and asset lifecycle capabilities** around design, manufacture, construction, handover to operations of new assets — as designed to as installed to as maintained are a foundation of the IFS through life story. One version of the truth during a major capital program of infrastructure renewal or replacement delivers multiple benefits.
- The collaborative capabilities of the IFS project solution ensure that even during the initial phases of work scope definition, estimation, managing the bidding and assigning the work to sub-contractors are all managed seamlessly in the one business solution.

## A 22% improvement

In engineering team productivity

## Reduced project costs

## A 7% improvement

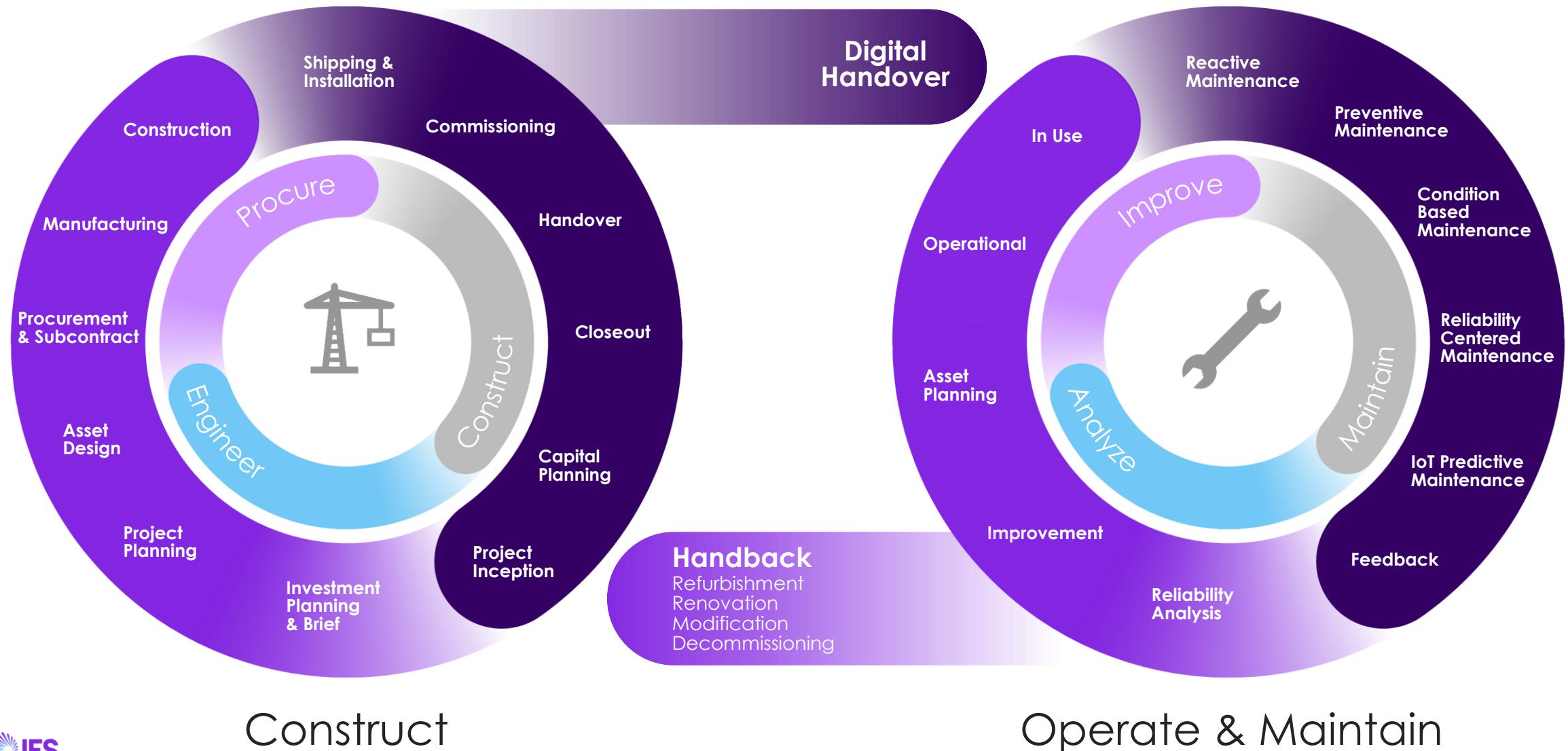
In project/asset infrastructure build

## = Improved project margin

# IFS Solution & User Experience

In Power Generation

# Integrated Project & Asset Lifecycle Management



# Customer Examples

In Power Generation

# Customers

## Generation

Our first solution back in 1983, **We've helped hundreds of energy companies** reduce costs, improve efficiencies and seize new opportunities for their business.



# Customer: SDIC Qinzhou



## Customer facts

Qinzhou Electric Power is the largest thermal power plant in Guangxi, with a large domestic thermal power base.

SDIC Qinzhou Power Co., Ltd. was established in 2004, by the State Development and Investment company and Guangxi Investment Group Co., Ltd.

In 2007, 2 x 600 MW supercritical coal fired units were put into operation and in 2016, 2 x 1000MW supercritical units were gridconnected, generating power

**Location:** Guangxi, China

**Industry:** Energy, Utilities & Resources

## Realized Benefits

**-15%**

Reduced Maintenance & Repair Costs

**+30%**

Enhanced Inventory Turns

**-10%**

Reduced Workforce costs



“

IFS not only meets the needs of our business and management team, but has reduced supply chain, procurement, asset operation and maintenance costs by an average of 20%.

**Zheng Xianjin,  
SDIC Qinzhou**

# Continued Innovation

In Power Generation

# AI & automation for Asset improvement



## Fault is reported via IoT/SCADA

- Intelligent knowledge base to support fault triage and initial decisions
- In alternative to reported fault, ML model predicts need of maintenance visit



## Order creation is automatically triggered

- Probable root cause, suggested fix, resources and material required plus probability of multiple visits is communicated



## An engineer is assigned the order

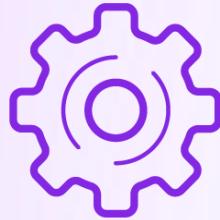
- All available resources examined by planning engine, competency, license, risks and permits defined. WO assigned and schedule optimized based on constraints and predictions



## Follow up, root cause analysis and process evaluation

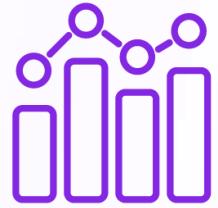
- Intelligent knowledge base is enriched with fault resolution and documents. ML monitors the process to recommend improvement

# Asset performance management: overview



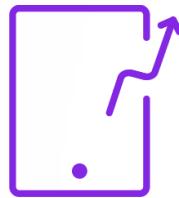
## Equipment data is conditioned

- Sensor data is translated and conditioned for real-time monitoring and for automated observations



## Data is ingested

- Data observations such as measurements, events, and alarms are ingested into IFS using the IoT Controller, fielded by one of several APM Models and stored in either the measurements or APM tables



## Measurement & alarm triggers

- Out of tolerance readings and alarms can generate warning messages and fault reports



## Equipment monitoring visualization

- Asset Performance Lobby for Asset Managers containing [My Assets](#) and [List of Physical Devices](#) can be drilled down into individual asset performance details

# Equipment data collection

## Asset performance details

The screenshot shows a software interface for Asset Performance Management. The top navigation bar indicates the path: Maintenance > Equipment > Asset Performance Management > Asset Performance Details. The main content area is divided into several sections:

- Machine Status:** Shows the current state as **OFF**, with a duration of 216.61 hours and an occurrence time of 9/21/20, 1:21 PM.
- Object Details:** Displays the Object ID (PM-311-PA-001), Description (Feed Water Pump 001), and Object Site (70). The Operational Status is shown as **In Operation**.
- Asset Image:** A photograph of a large industrial pump unit with blue and grey components and various pipes.
- Measurements:** A section with six data cards: Base Vibration (Average) at 94.68 Hz, Flow Rate (Average) at 9.98 l/h, Flow Volume (Total) at 1517.2 m<sup>3</sup>, Motor Current (Average) at 24.9 A, Pressure Out (Min) at 100.1 Pa, and Temperature (Max) at 50 Cel.
- Events:** A section with six data cards: Availability at 81.14%, Current Speed at 0 RPM, Last Production Halt at -, Last Speed Change at -, Last Unplanned Stop at 20-08-26 09:28:02, and No. of Unplanned Stops at 1.

Annotations on the left side point to the **Machine status** and **Measurements** sections. An annotation on the right side points to the **Events** section.

# Equipment data collection

## Asset performance details

● > Maintenance > Equipment > Asset Performance Management > Asset Performance Details

**Machine Status**

Machine Status	Current State Duration (Hrs)	Current State Occurrence Time
 OFF	217.34	9/21/20, 1:21 PM

**Object Details**

Object ID	Description	Object Site
 PM-311-PA-001	Feed Water Pump 001	70
Object Level	Operational Status	
Object Id	 In Operation	

**Asset Image**

Image



**Alarms**

**ALARMS**

From : 8/4/20, 12:00 AM To : 9/30/20, 2:42 PM Reset Clear

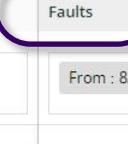
Last Critical Alarm <b>20-09-21 13:21:20</b>	No. Of Cautionary Alarms <b>79</b>	No. Of Conditional Alarms <b>889</b>
No. Of Critical Alarms <b>48</b>		

**Faults**

From : 8/11/20, 12:00 AM To : 9/30/20, 2:42 PM Reset Clear

Last Alarm Fault <b>20-09-21 13:21:43</b>	Last Conditional Fault <b>20-08-26 12:08:31</b>	No. Of Alarm Faults <b>84</b>
No Of Conditional Faults <b>12</b>		

**Alarms** 

**Faults** 

**Auto reported faults** 

# Thank You!

